

Date: Monday, 11/08/2008 3:07:54 PM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET
Job Number : 41143	
Estimate Number : 13487	
P.O. Number :	Part Number : D38071
This Issue : 11/08/2008 S.O. No. :	Drawing Number : PROTO
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : R & D SM/MED FAB	Drawing Revision : PROTO
Previous Run : 05034	Material :
Written By :	Due Date : 18/08/2008 Qty: 2 Um: Each
Checked & Approved By : <u>mf 08-08-11</u>	
Comment : Est Rev:A 08-07-21 new issue DD verified by:ec	

Additional Product

Job Number:



SCRAP

PROTOTYPE

Seq. #:	Machine Or Operation:	Description :
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1.0	MNEO60S063	NEOPRENE SHEET 0.063
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Comment: Qty.: 3.9375 sf(s)/Unit Total: 7.8750 sf(s)
 NEOPRENE SHEET 0.063
 batch: 107655 B 8-8-12

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3807
 Dwg Rev: A
 Prog Rev: A

B 8-8-12

⑥

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B 8-8-12

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

08-08-15 ⑥

Takeing
for testing
PH

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

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Job Number: 41143

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-12-05

00255A.

*Scrap due to redesign
11/06/12/05

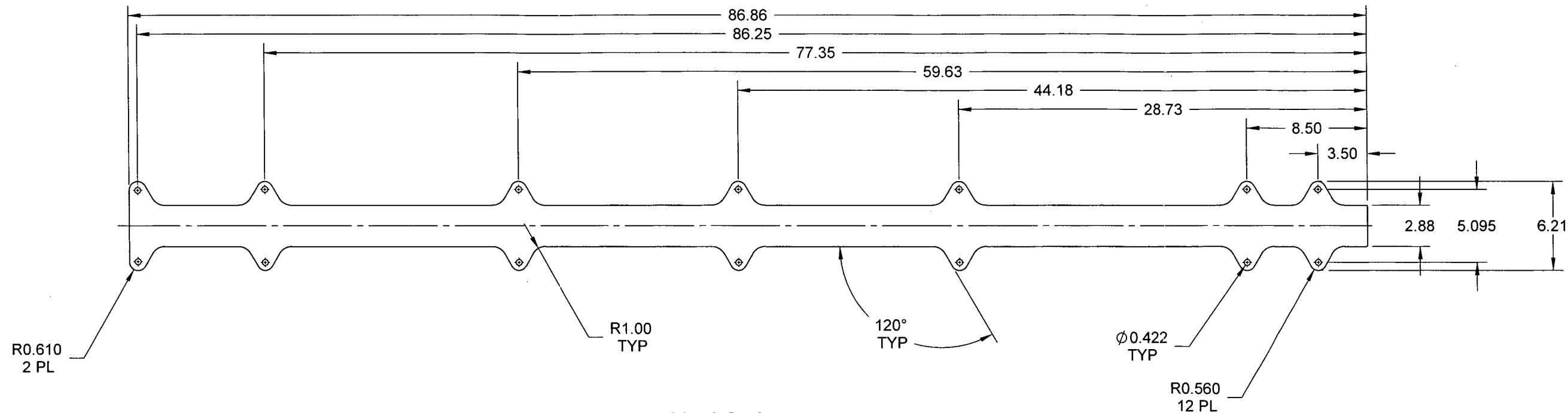
Product #: WEARPLATE

Product Name: D206-642

Quantity	Part Number	Category	
2	D3807-1	SF	

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

08.08.11



NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER
(REF DART SPEC M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-1" USING YELLOW PAINT MARKER
- 7) WEIGHT: 0.65 lbs

A	NEW ISSUE	CP	08.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3807	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		GASKET	NTS
DATE	08.08.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

